UNIQUE CERAMICS SINCE 1964









Dear valued customer,

In 2019, Denk will be celebrating its 55th birthday. My wife Jutta and I have been running our family firm, founded in Coburg by my father, Franz Denk, for ten years.

In this catalogue, we would like to show you our successful products and innovations. You can find the entire range, lots more information about our products, as well as photos from our workshops online at www.denk-keramik.de.

We have expanded our range of romantic lighting for home and garden with *Lipilux*. This light is fuelled by natural vegetable oil.

The new *Planter* is not just any ordinary planter. It has openings for climbing supports, ideal for roses, tomatoes and other bush-like plants.

Wild bees are essential for pollination, but their numbers are sadly in decline. Our new, species-appropriate and stylish Wild Bee House helps these useful insects to settle in your garden. Our Bumble-Bee Castle and Bird Table are now available in Granicium®.

My wife Jutta and I, as well as our staff, would be delighted if you chose one of our handmade, durable, unique pieces.

Best wishes from Coburg, Fabian and Jutta Denk























FIRE

INDOOR WAXBURNER

OUTDOOR WAXBURNER

LIPILUX

FEURIO

COMFY BRAZIER

FEUERFREUND

BRAZIER

MINI BRAZIER

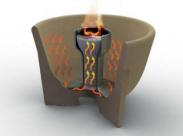
FIRELIGHTER

WAXBURNERS

Waxburners are only available from Denk. We invented them and we have had them protected. Each Waxburner can be safely operated with wax. Waxburners have a flame-retardant, longlasting, fibreglass wick. Simply use candles and leftover wax as fuel. It's a cost-effective and resource-saving fuel.

New light from old wax. Each Waxburner is supplied full of wax.





- 1 Burner made from conductive aircraft aluminium
- 2 Long-lasting wick made from fibreglass filaments
- 3 Thermo metal winding
- 4 Heat-resistant special ceramic
- 5 Melting area defined depending on volume



WAXBURNER INDOOR

CeraNatur® Indoor Waxburner H 8 cm ∣ Ø 13 cm ∣ 0.8 kg

CeraLava® Indoor Waxburner H 8 cm | Ø 13 cm | 0.6 kg





INDOOR WAXBURNERS

Granicium[®] Indoor Waxburner M H 11.5 cm | Ø 15 cm | 1 kg

Granicium[®] Indoor Waxburner H 9cm | Ø 12.5cm | 0.8kg



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OUTDOOR WAXBURNERS

CeraNatur® Outdoor Waxburner H 14.5 cm | Ø 20 cm | 3.5 kg





OUTDOOR WAXBURNERS

Granicium® Outdoor Waxburner L H 19 cm ∣ Ø 21 cm ∣ 3.8 kg

CeraLava[®] Outdoor Waxburner H 14.5 cm | Ø 20.5 cm | 3.3 kg





OUTDOOR WAXBURNERS

Granicium® Outdoor Waxburner XL L 28.5 cm | W 16.5 cm | H 11 cm | 3.7 kg

Granicium® Outdoor Waxburner H 14cm | Ø 19.5cm | 2.9kg





OUTDOOR WAXBURNER



Granicium® Outdoor Waxburner L mit with insertable stand and stainless steel lid SLG | H 19 cm | Ø 21 cm | 3.8 kg



Granicium® Outdoor Waxburner XL with stainless steel lid for extinguishing SXLG | L 28.5 cm | H 11 cm | W 16.5 cm | 3.7 kg



Stand for Waxburner XL

SXLG-STE stainless steel

H 60 cm I W 39 cm I D 28 cm I 2.2 kg

Granicium® Indoor Waxburner M with insertable stand and stainless steel lid SMG | H 11.5 cm | Ø 15 cm | 1.0 kg

INDOOR WAXBURNER



Protective hood for *Granicium*® Indoor Waxburner M
SMG-SH | Ø 13 cm | 0.2 kg



Wax pastilles refill for all Indoor and Outdoor Waxburners SFP2 2kg | SFP4 4kg



Granicium® Outdoor Waxburner SFG | H 14 cm | Ø 19.5 cm | 2.9 kg



Lid for Granicium®
Outdoor Waxburner
SFG-DE | Ø 21.5 cm | 0.8 kg



Winter- & Protective hood for Granicium® Outdoor Waxburner L and Outdoor Waxburner SFG-WH | Ø 19.5 cm | 0.7 kg



Granicium® Indoor Waxburner SFGI | H 9 cm | Ø 12.5 cm | 0.8 kg



Lid for Granicium® Indoor Waxburner SFGI-DE | Ø 13 cm | 0.3 kg



Protective hood for *Granicium*[®] Indoor Waxburner
SFGI-SH | Ø 13 cm | 0.2 kg



CeraNatur® Outdoor Waxburner SFD | H 14.5 cm | Ø 20 cm | 3.5 kg



Lid for CeraNatur®
Outdoor Waxburner
SFD-DE | Ø 21.5 cm | 0.75 kg



Winter- & Protective hood for CeraNatur® Outdoor Waxburner SFD-WH | Ø 19 cm | 0.7 kg



Stand for round Waxburners H 60 cm | Ø 30 cm | 1.6 kg SFD-STE stainless steel SFD-ST steel, powder coated



CeraNatur® Indoor Waxburner SFDI | H 8 cm | Ø 13 cm | 0.8 kg

CeraLava® Indoor Waxburner

SFCI | H 8 cm | Ø 13 cm | 0.6 kg



Lid for CeraNatur® Indoor Waxburner SFDI-DE | Ø 13 cm | 0.3 kg



Protective hood for CeraNatur® Indoor Waxburner SFDI-SH | Ø 13 cm | 0.2 kg



CeraLava® Outdoor Waxburner SFC | H 14.5 cm | Ø 20.5 cm | 3.3 kg



Lid for CeraLava®

Outdoor Waxburner

SFC-DE | Ø 21.5 cm | 0.75 kg



Winter- & Protective hood for CeraLava® Outdoor Waxburner SFC-WH | Ø 19 cm | 0.7 kg





Lid for CeraLava® Indoor Waxburner SFCI-DE | Ø 13 cm | 0.3 kg

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Protective hood for CeraLava® Indoor Waxburner
SFCI-SH | Ø 13 cm | 0.2 kg

ESSENTIAL OILS

Enjoy the aroma of our pure and natural essential oils. Transform your Waxburner into a multi-sensory experience by dripping oil into the wax. Our oils are suitable for all Waxburners, as well as for Scent Treasure and Lipilux.



Aroma of Gold oil DS-AG | 10 ml



Spring oil SFD-FR I 10 ml



Relax oil SFD-RE I 10 ml



Summer oil SFD-SO | 10 ml



Winter Dreams oil SFD-WD | 10 ml



Autumn oil SFD-HE I 10 ml



Swiss Pine oil SFD-ZI I 10 ml



Winter oil SFD-WI I 10 ml



Anti-insect oil SFD-Al I 30 ml



4 Seasons multipack SFD-4J | 4 x 10 ml

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LIPILUX®

Natural light from vegetable oil

Lipilux is a vegetable oil-powered light for indoor and outdoor use. Vegetable oil is a sustainable, carbon-neutral and inexpensive fuel. Lipilux is made in our workshops from natural green porcelain. It has an aluminium burner and a long-lasting wick made of fibreglass. We have applied for a patent for Lipilux.

Lipilux burns with a peaceful, yet strong flame, cleanly, safely and odourlessly. Lipilux can also be used as an aroma light, in conjunction with our pure and natural aromatic oils. It also includes a decorative snuffer made of hand-blown, heat-resistant glass.

Lipilux Ø 10.8 cm ∣ H 9 cm ∣ vol. 260 ml ∣ 450 g

Lipilux wind cover Ø 8 cm | H 6.5 cm | 90 g





FEURIO

The Big Brazier

Our largest brazier, *Feurio*, is the ultimate brazier for real fire fans, large families or anybody who loves elegant design and optimum heat retention.

There are seven solid CeraFlam® ceramic elements in the stable, non-rusting stainless steel frame. Heat is stored in the ceramic elements over time. To fry or BBQ, simply put on the separately available grill or matching frying pan. Feurio is a dream for anyone who loves fire.

CeraFlam® stores around 3× more heat than steel.



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Feurio ∅65cm | H32cm | 33kg



COMFY BRAZIER

Fire, light & plenty of warmth

The Comfy Brazier is a brazier and heater in one. The four solid CeraFlam® elements have been individually positioned in the rust-proof stainless steel frame. They are able to absorb and store a lot of heat – approximately 3 × more than steel. This reduces fuel consumption with the same thermal storage capacity.

The Comfy Brazier radiates heat for a long time, even after the flame has been extinguished. Thanks to its funnel shape, heat radiates in a large radius.

The ceramic inner bowl is easy to remove for cleaning, using the poker supplied. The ash then falls out at the bottom and can be collected, e.g. in a pail.



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Comfy Brazier Ø 55 cm | H 46 cm | 27.5 kg



FEUERFREUND

Simple, powerful and ingenious

The Feuerfreund is a brazier and heater in one. It is a safe and atmospheric way to enjoy fire, light and warmth in your garden, on the terrace or balcony.

The Feuerfreund is robust and hard-wearing, mobile and easy to transport. The solid ceramic bowl is supported by the rust-proof, stainless steel stand. The CeraFlam® bowl is able to absorb and store a lot of heat — approximately 3 x more than steel. It requires less fuel for the same thermal storage capacity.

The Feuerfreund radiates heat for a long time, even after the flame has been extinguished. We also supply a grill for BBQs and frying.



Feuerfreund ∅ 49 cm | H 40 cm | 14 kg





BRAZIER

The Classic

Our classic, one-piece brazier made from CeraFlam® is easy to transport and creates a safe, authentic, fire experience wherever you desire – in the garden, on the patio, balcony or beach. We can supply a matching stand.

CeraFlam® stores around 3× more heat than steel.

Brazier Ø 34cm | H 18cm | 6kg



MINI-BRAZIER

For the next generation

With the CeraFlam® Mini-Brazier, children aged 5 and over can learn how to deal safely with fire, under adult supervision. Not only is this educationally valuable, it is also a lot of fun.

Using twigs and small branches as fuel, the fire in the *Mini-Brazier* is always easy to control. If required, we can also supply a matching pan with holders. Let's get sizzling!

CeraFlam® stores around 3× more heat than steel.







FIRELIGHTER

Light fires with vegetable oil or leftover candles

You can safely and cleanly stack large pieces of firewood with the CeraFlam® Firelighter. The large, curved fire groove allows the initial flame to come into contact with the entire width of the wood. This immediately creates a high temperature and a flue draught. Particulates and odour are reduced.

The wood catches fire very quickly. While the fire is lit, the *Firelighter* remains in the embers where it also stores thermal energy, increasing the energy efficiency of the fireplace. Once it has cooled down, the *Firelighter* can be removed and reused. No cleaning is necessary.

You can use vegetable oil and leftover candles as fuel in the *Firelighter*. These energy sources are cheap, ecological and found in every household. You will love how safe and easy lighting your fire can be.









LEFTOVER CANDLES:



Firelighter
L 23 cm | W 11 cm | H 5.5 cm | vol. 150 ml | 0.8 kg



BRAZIERS & ACCESSORIES



Feurio with stainless steel stand Ø 65 cm | H 32 cm | 33 kg



Comfy Brazier with stainless steel stand Ø 55 cm | H 46 cm | 27.5 kg



Feuerfreund with stainless steel stand Ø 49 cm | H 40 cm | 14 kg



Brazier Ø 34cm | H 18cm | 6kg



Mini-Brazier
Ø 24cm | H 13cm | 2.1 kg



Firelighter
L 23 cm | B 11 cm | H 5.5 cm | vol. 150 ml | 0.8 kg



Steel pan for the Feurio
Ø 70 cm | H 5.5 cm | 5.6 kg



Frying pan, enemalled steel for the Comfy Brazier & Feuerfreund \varnothing 46 cm | H 5 cm | 2kg



Frying pan, enemalled steel for the Brazier \varnothing 37 cm | H 4.5 cm | 1 kg



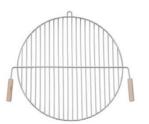
Steel pan for the Mini-Brazier Ø 26 cm | H 4 cm | 0.6 kg



Grilling pan, stainless steel with fold-down handle \varnothing 31 cm | H 3.5 cm | 600 g



Grill for the Feurio 67×40 cm | 2.4 kg



Grill for the Comfy Brazier & Feuerfreund \emptyset 48 cm | 1 kg



Stand for the Brazier H 50 cm I Ø 34 cm I 2.0 kg



Pizza Stone for oven and grill H 2 cm | 1 Ø 34 cm | 1 3.0 kg



Celtic Cauldron with griddle / lid H 11.7 cm | Ø 30.5 cm | together 4.1 kg



FOOD

BREAD & CAKE

BREAD & CAKE XL

ROLL BAKER

YOGHURT MAKER

COSYROAST

CELTIC CAULDRON

STORAGE BOWL

ROCK CELLAR

MORTARS

BREAD & CAKE

The patented baking dish

The Bread&Cake Baking Dish transforms amateur bakers into artists who will astonish everyone, not least with our lovingly tried and tasted recipes.

Bread&Cake is made from heat-retaining CeraFlam® ceramic. Like a real, wood-fired oven, it encourages formation of an even crust, even on the underside of the bread, without burning. You will love how easy it is to make bread and cakes.

Bread&Cake is designed for recipes using up to 750 g flour and comes with a detailed recipe book.



Bread & Cake Ø 30 cm | H 4 cm | 2 kg





BREAD & CAKE XL

The patented baking dish

Make recipes using up to 1,500g flour with our CeraFlam® XL baking dish. The finished bread weighs up to 3,500g, which is easily enough to fill up even a large family. But Bread&Cake XL can do even more than just bake wonderful bread.

The baking dish is equally good for pizza and cake, where results can be compared with a professional, wood-fired oven. Don't worry though, it's all still simple and uncomplicated.



Bread & Cake XL L 38 cm | W 28 cm | H 5 cm | 3.1 kg





ROLL BAKER

The patented baking dish

Wake up your family to the delicious aroma of homebaked Sunday rolls. It's really easy, even in your pyjamas or dressing gown. With our patented baking dish, you can bake delicious, crusty Sunday rolls even without years of experience.

How about sweet-smelling currant buns, crusty Sunday rolls, fine poppy-seed rolls or hearty ham rolls? You can prepare all of this and much more with the CeraFlam® Roll Baker.



Roll Baker Ø 37 cm | H 4.5 cm | 4.5 kg





YOGHURT MAKER

Fresh Yoghurt in an Instant

Make your own, fresh yogurt in an instant with the Yoghurt Maker. All you need is warm milk and three dessert spoons of yoghurt as a starting culture.

The high heat-retention capacity and simultaneous low heat conductivity of our granite ceramic is crucial to the function of the Yoghurt Maker. Granicium® retains heat around $20 \times longer$ than steel.

Also suitable for lactose-free milk and soy milk.







Yoghurt Maker H 14.5 cm | Ø 15 cm | 700 ml | 1.35 kg





COSYROAST

The lightning-fast outdoor stove. Put the food on the fire and let everyone take their place around it. It creates such a cosy and sociable atmosphere! The chef is still in charge – not alone at the cooker as usual, but right at the heart of the social gathering.

Preparing delicious food is a shared pleasure. Frying, roasting, braising or BBQ – this feast among friends and family will turn into a culinary occasion that everyone will want to repeat.

The CeraFlam® CosyRoast is very easy to use. Use our Quick Briquettes, charcoal or wood as fuel. The Quick Briquette supplied ignites quickly and a light draught will encourage the fire to take. Just put on the frying pan and enjoy cooking among friends.

CosyRoast ∅ 35 cm | H 16 cm | 6.5 kg











CELTIC CAULDRON

Fireproof cookware

The Celtic Cauldron, made from glazed CeraFlam®, is made for cooking and frying on an open fire. It can be used on charcoal or gas BBQs, braziers or on the Denk CosyRoast, as well as in the oven. The Celtic Cauldron likes it hot and fiery.

The idea behind our cookware is that it can go »from the fire straight to the table«. The Celtic Cauldron looks good on the table, but it's more than just a pretty face.

Use the Celtic Cauldron griddle to grill fish, shrimp or small pieces of meat. You can also use it as a lid or stand.

Celtic Cauldron with griddle / lid H 11.7 cm | \varnothing 30.5 cm | together 4.1 kg





STORAGE BOWL

Storing fruit and vegetables the natural way

The Storage Bowl, made of breathable CeraNatur®, is designed for natural storage of fruit and vegetables. The Storage Bowl protects its contents against light, and ensures good air circulation so that no condensation forms. The ceramic neither absorbs nor gives off odours.

The connectable beech wood dividers enable to the bowl to be divided up into separate sections. Beech is very hard, which makes it ideal for use in direct contact with foods, so you can store carrots right next to onions or potatoes. We also include a cover made of high-quality Upper Lusatian linen, with sewn-in elastication. This linen rapidly absorbs and releases moisture.

Storage Bowl Ø 39.5 cm | H 16 cm | vol. approx. 12.5 L | 6.0 kg





ROCK CELLAR

Ripen cheese in the perfect microclimate

The Rock Cellar is made from Granicium®.

A balanced, even climate builds up inside it, which makes it ideal for storing and ripening cheese. The *Rock Cellar* achieves what cheese connoisseurs want. *Granicium*® is a purely natural product that is food-safe and dishwasher-safe.

The Rock Cellar is the ideal place to rest, store and ripen hard and soft cheese. Just put the cheese under the cover and then store the Rock Cellar in your kitchen or pantry without cooling it.

The cheese will then be deliciously ripe when you enjoy it.



Rock Cellar Ø 23 cm | H 15 cm | 3.9 kg



MORTARS

Enjoy the full aroma

Herbs and spices freshly crushed in a mortar are particularly aromatic and loved by cooks and foodies. Unlike grinding, crushing herbs and spices in a mortar squeezes the essential oils out of the flavour components. We like crushed spices better than ground ones.

Our mortars and pestles are made from *Granicium*® – the crystalline surface is comfortable and non-slip, making it ideal for grinding. The material is also foodsafe, extremely robust and dishwasher-safe.

Hand Mortar Set L 31 cm | W 9 cm | H 11.5 cm | 1.1 kg

Rocker Mortar Ø 14cm | 1.4kg



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WATER

3QUELLEN
GLASS PITCHER
PULSATOR

3QUELLEN®

Water activation

We put our first 3Quellen water activation system into operation for preparing our own clay in 1998. Since then, 3Quellen water has been making many of our extremely intricate and complicated ceramic pieces easier to produce. In fact, some of them are only possible with this water.

Since 2008 we have been selling our systems for integration into your domestic water supply. 3Quellen systems are in use all over Europe. The 3Quellen principle is patented.

Test the effects of our 3Quellen system for yourself, at no risk. If you are dissatisfied with any of our water-activation products, you can return them within 6 months for a full refund.

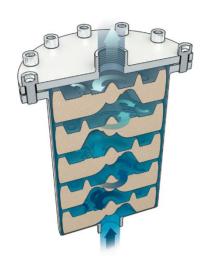
The 3Quellen system is simply integrated into the mains water system where it keeps on working with no need for maintenance and without electricity or salts.



L model

Assembled ready for connection to domestic mains water systems, including wall-mounting and attachments. Connection: 2 x flange with 1 inch internal Thread

L 30.5 cm | Ø 22 cm | 12 kg



- The mains water is compressed, swirled and given dynamism by ceramic »source stones«.
- Our source stones are made of CeraActiv® ceramic with special minerals and crystals.
- EM (effective micro-organisms) are added during manufacture of the CeraActiv® ceramic source stones.



GLASS PITCHER

Our Glass Pitcher is made from EMCrystal®, which we developed ourselves, using effective micro-organisms.

The thick-walled glass is not industrially smooth, but has a surface structure that is visible to the naked eye and is also full of small and tiny chambers. The base is reinforced and shaped in an inward wave. It is a high-quality piece of glasswork with a shimmering, slightly turquoise colour that looks great on any table.

Glass Pitcher
Ø approx. 18 cm | H 21 cm | 1.1 kg | 2 litres









PULSATOR

The CeraActiv® ceramic Pulsator is an easy way to activate your drinking water. The forward and backward rotation of the Pulsator creates a double swirl and transfers kinetic energy into the water.

Pour mains water into a container. Leave the *Pulsator* standing in the water for at least 10 minutes. Rotate the *Pulsator* back and forth for around 20 seconds before drinking.

Pulsator Ø 8 cm ∣ L 31 cm ∣ 0.3 kg







LIVING

LUXOR

LIGHTHOUSE

PLANTER

ORCHID POT

SCENT TREASURE

LUXOR

The multi-functional light with power point

The *Luxor* is a portable garden light with 5m connecting cable and a sturdy and non-dazzling opal glass dome. A high-quality socket for unobtrusive power supply has also been incorporated into the base. It is easy to connect *Luxor* to *Luxor* and flexibly illuminate your house and garden at any time. It means you always have a nearby source of electrical power, e.g. for an electric lawn mower, hedge trimmers or christmas lights.

15-year weather-proof guarantee.







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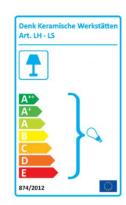
LIGHTHOUSE

The classic

Warm, soft light deserves a home of its own – our Lighthouse. The Lighthouse is a sturdy, high tower with a secure, square, pointed roof. Four ceramic archways at the top let out plenty of light on all four sides.

The Lighthouse is so authentic and original that it belongs in every sophisticated house or garden design. The Lighthouse is available in two sizes. A plug socket, motion sensor or switch can be incorporated into the large version.

15-year weather-proof guarantee.



Lighthouse, large

Lighthouse, small L 26.5 cm | W 26.5 cm | H 46.5 cm | 10.5 kg



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PLANTER

With openings for climbing supports

The Planter made of CeraNatur®, with openings for climbing supports, is suitable for gardens, balconies and terraces. It provides the perfect conditions for growing climbing plants.

The *Planter* is ideal if you want to plant bushy plants such as roses, tomatoes or cucumbers. Simply insert four canes into the integrated openings and leave your plants to climb.

For optimum growth and the best yields, the height of the *Planter* has been chosen to enable layered set-up, as in a raised bed. We show you how easy it is in the description enclosed.

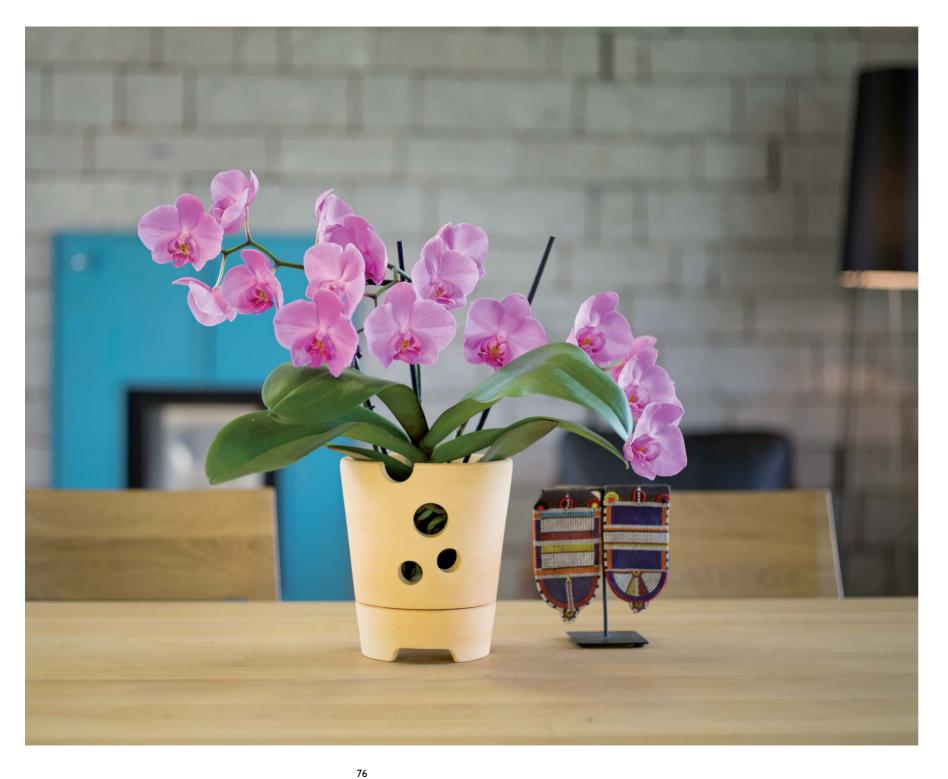
15-year weather-proof guarantee.

Planter
H 40 cm | W 22 cm | D 22 cm | 12 kg

Base H 4cm | W 31cm | D 31cm | 3.5 kg







ORCHID POT

Microclimate

Steam

Wick

Water reservoir

In the wild, tropical orchids grow on trees. Their aerial roots require high air-humidity, which makes orchids difficult to grow as houseplants.

Our patented CeraNatur® Orchid Pot enables you to simulate the conditions in which orchids would naturally live and guarantee the perfect environment for growth.

Our patented *orchid pot* consists of a pot and a water reservoir to prevent build-up of damp and rotting. We have incorporated a water-absorbent, long-lasting wick into the base of the pot for constant moisture supply.



SCENT TREASURE

Experience fragrance in a whole new way!

The patented *Granicium® Scent Treasure* is a three-stage adjustable diffuser for all kinds of liquid fragrances. Its washable fragrance reservoir absorbs oils, essences or perfumes and diffuses them into the air over a long period.

You can put the Scent Treasure anywhere in your home. As well as aromatic oils, you can also use perfumes or room fragrances in the Scent Treasure. We supply a range of high-quality, pure and natural essential oils (see p. 22).



Scent Treasure
3-piece | Ø 10.5 cm | H 12 cm | 0.8 kg



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NATURE

BIRD BATH

BIRD TABLE

NESTING BOX

WILD BEE HOUSE

BUMBLE-BEE CASTLE

FEEDING ROOF

NESTING HOLE

HEDGEHOG RITZ

HEDGEHOG SNAIL-SHELL

MINKA'S TILED STOVE

BIRD BATH

Granicium®

An attraction that will bring a variety of birds to your garden. Your feathered friends can enjoy a refreshing bath, or quench their thirst from the edge, as well as from the central island. The material is rough enough to offer secure footing for every bird.

A suitable site for the bath can be found in any garden – on lawns, gravel, walls or terraces. Your visitors will appreciate the cool liquid, which should ideally be topped up every day. The *Bird Bath* can even be used in winter when birds desperately need water. As it is frost-proof, it will not be affected by ice.

The Bird Bath can be raised off the ground using the optionally available stainless steel stand. This keeps birds safe from cats and makes them even easier to observe. The Bird Bath is made from Granicium®. It is unglazed and natural, totally frost-resistant and weatherproof.

15-year weather-proof guarantee.

Bird Bath
Ø 38 cm | H 6.5 cm | 5 kg







BIRD TABLE

Granicium® / CeraNatur®

The patented *Bird Table* is a species-appropriate bird feeder that birds can fly into from all sides. Its transparent structure makes the *Bird Table* ideal for birdwatching — a fascinating way to pass the time. At the same time, the open structure makes birds feel safe.

The frame has an option for hanging up fat balls, as well as scattering feed, so you can satisfy the dietary requirements of most song birds. The *Bird Table* has a three-part structure made from ceramic and a rust-proof, stainless steel frame. The pieces are easy to put together. They are so secure that the Bird Table can even withstand storms.

A rust-proof, stainless steel stand is available to go with the *Bird Table*. The stand keeps birds safe from cats and makes them even easier to observe. The stand is the same for our *Bird Bath*.

15-year weather-proof guarantee.



Bird Table Ø 37 cm ∣ H 15 cm ∣ 4.7 kg

Bird Table with stainless steel stand

Ø 37 cm | H 64 cm | 6.7 kg

Bird Table with stainless steel mounting \varnothing 37 cm | H 110 cm | 5.2 kg





NESTING BOXES & FEEDING ROOF

CeraNatur®

The Nesting Box blends seamlessly into the natural surroundings, so it is readily accepted by nesting birds. The bark-effect front panel is securely screwed onto the body, providing optimum protection against all nest predators. The ceramic is very hard and durable, so it can even withstand attacks by woodpeckers.

CeraNatur® ceramic is temperature regulating. It stores up heat during the day and radiates it over night. It is not susceptible to mould and will not be affected by bird droppings.

15-year weather-proof guarantee.

Nesting Box

Ø hole 3.2 cm | L 24.5 cm | W 19 cm | D 15 cm | 3.8 kg

Nesting Hole for wrens and tits Ø Loch 2.8 cm | Ø 18 cm | H 14 cm | 2 kg





Feeding Roof Ø 14.5 cm | H 20 cm (with chain) | 0.3 kg



WILD BEE HOUSE

CeraNatur®

The Wild Bee House is made of durable CeraNatur® ceramic and has more than 63 woodpecker-proof nesting tubes of different diameters, for the most common solitary insects. It can be mounted on trees, buildings and pergolas etc. The mounting site should be sunny and stable. No protection against the rain is required.

The Wild Bee House has a recess on the back for secure mounting. You can position several Wild Bee Houses next to each other to create a decorative effect. Please make sure that the insects have a clear approach and that the Wild Bee House is not covered by close-by hanging leaves.

15-year weather-proof guarantee.

Wild Bee House L 18cm | W 11.5cm | D 6.5cm | 1.8kg



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BUMBLE-BEE CASTLE

Granicium® / CeraNatur®

The Bumble-bee Castle has been made with bumble-bees' needs in mind. Its two-piece structure with insulating bottom panel is made entirely from ceramic and is frost-proof and stable. The entrance is painted blue to encourage bumble-bees to come inside. Bumble-bees start to hibernate in the Bumble-bee Castle in the autumn and build their nests in it in spring.

The Bumble-bee Castle helps bumble-bees to become established in the garden and it is also a very attractive decoration.

15-year weather-proof guarantee.

 $\begin{array}{c} \textit{Granicium}^{\$} \, \textit{Bumble-bee Castle} \\ \varnothing \,\, 27 \, \text{cm} \,\, \mid \, H \,\, 16 \, \text{cm} \,\, \mid \,\, 5.5 \, \text{kg} \end{array}$

CeraNatur® Bumble-bee Castle Ø 27 cm | H 16 cm | 5.5 kg



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HEDGEHOG HOUSES

CeraNatur®

The CeraNatur® hedgehog houses are frost-proof and provide protection all year round. Hedgehogs are not only cute, but an important pest-control expert. Hedgehogs will remain in the same territory if conditions are right. They prefer a dry, safe home that cannot be sniffed out by dogs.

Dig the hedgehog houses down into the earth a little, make a bed of leaves inside and cover it with grass, bark and leaves. The hedgehog houses protect hedgehogs in hot summers and cold winters.

15-year weather-proof guarantee.

Hedgehog Ritz L 32 cm | B 30 cm | H 14 cm | 3.5 kg

Hedgehog Snail-Shell
Ø 35 cm | H 16 cm | 4.5 kg





MINKA'S TILED STOVE

The electric heated cat bed

Minka was the name of our workshop cat. Because she always liked to make herself comfortable on the radiator, we made her her own little tiled stove. Cat lovers and breeders have been using *Minka's Tiled Stove* for a few years now. Our customers are delighted with the positive effect on their pets.

Minka's Tiled Stove is made from CeraNatur® ceramic and heated electrically. The self-regulating heating element has an economic output of 10 watts and heats up the Tiled Stove to a constant 48°C. Electricity costs amount to around 5 Euro cents / 24 hours. Minka's Tiled Stove is TÜV tested. It also comes with a straw-filled cushion.

Minka's Tiled Stove W 44cm | H 7cm | D 33cm | 6.1kg







CERAMICS

We develop our own ceramics. When creating our ceramics, it is important to us that we bring to life the fascinating variety of functions and colours of the natural material.

We often work at the limits of technical possibility. We can do that because we have more than 50 years of experience in manufacturing, moulding and firing ceramics. All of our materials are made from natural ingredients – clay and stone.

CeraNatur[®]

CeraLava[®]

Granicium[®]

CeraFlam®

Cera Natur®

Regional clay

Sandstone-coloured clay forms the basis for our natural ceramics. This clay is a geological anomaly that is only found in Coburg, in a thin layer of earth

We fire CeraNatur® at a high temperature to make it robust and frost-proof. Its naturally shimmering brown tones and velvety-soft surface never fail to delight us.

Manufacture

This unique clay is quarried in a nearby clay pit and refined according to our specifications. It is then treated in our mill with activated 3Quellen® water. After at least two weeks of storage, the material can finally be kneaded and worked.

CeraNatur® allows us to make thick-walled, solid ceramics, which are the prerequisite for durability and lasting quality. After drying, which sometimes takes several weeks, CeraNatur® is fired at a high temperature in an open gas burner. This gives it its characteristic colouring. It cannot be influenced by human hand, so each pieces is unique.

Material properties

CeraNatur® is a wonderful material, with many different uses in the home and garden. In addition to its outstanding material properties, it has a wonderfully natural appearance that is unique among ceramics.





frost-proof

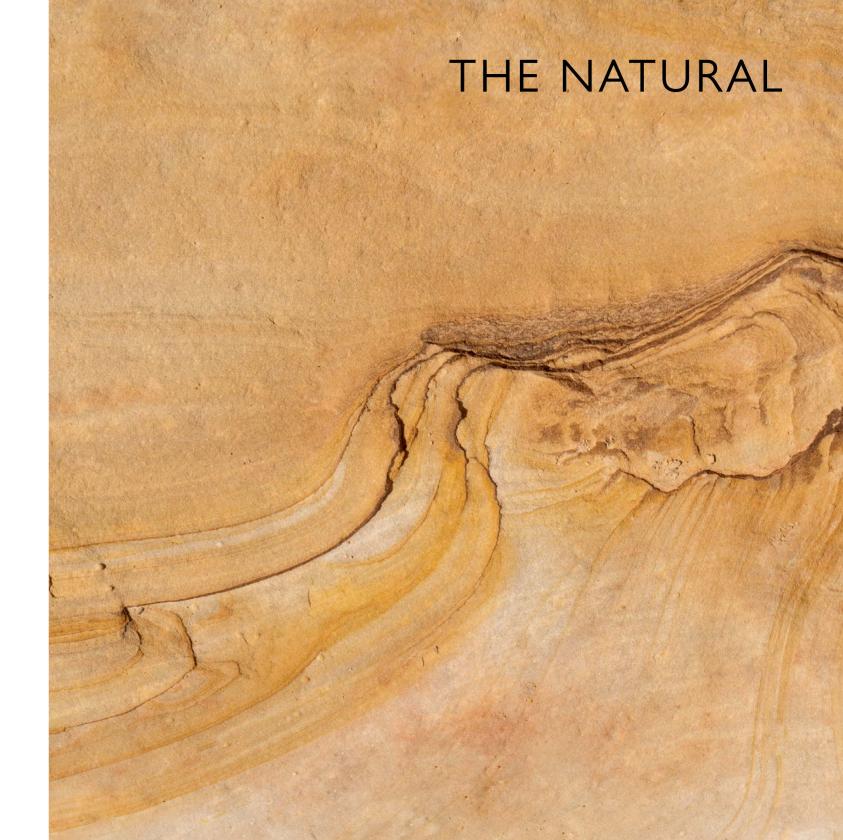
robust & durable





waterproof

acid & sud-resistant



CeraLava®

Lava sand

Lava sand combined with special clays from the Westerwald creates an almost black ceramic. It is a rarity and that is exactly why we like it so much. CeraLava® is as robust as it is frost-proof.

Despite its monochrome surface, this special ceramic exudes warmth and depth.

Manufacture

If you have ever seen rough lava fields, you will be astonished by how soft and fine CeraLava® clay is. The volcanic fire of this material can only be tamed with lots of love, dedication and skill. We grind and knead the clay mix several times.

In an additional step, the mass is then homogenised and smoothed under a vacuum. Only now is CeraLava® ready to work with. It can now be used to make pieces with a very special appearance and power. CeraLava® will always be a diva who needs soft hands and careful treatment.

Material properties

With its quiet power, CeraLava® is a wonderful backdrop for light and fire. It gives our Waxburners and Luxor lights even more expression, without any of the restrictions posed by material properties.





frost-proof

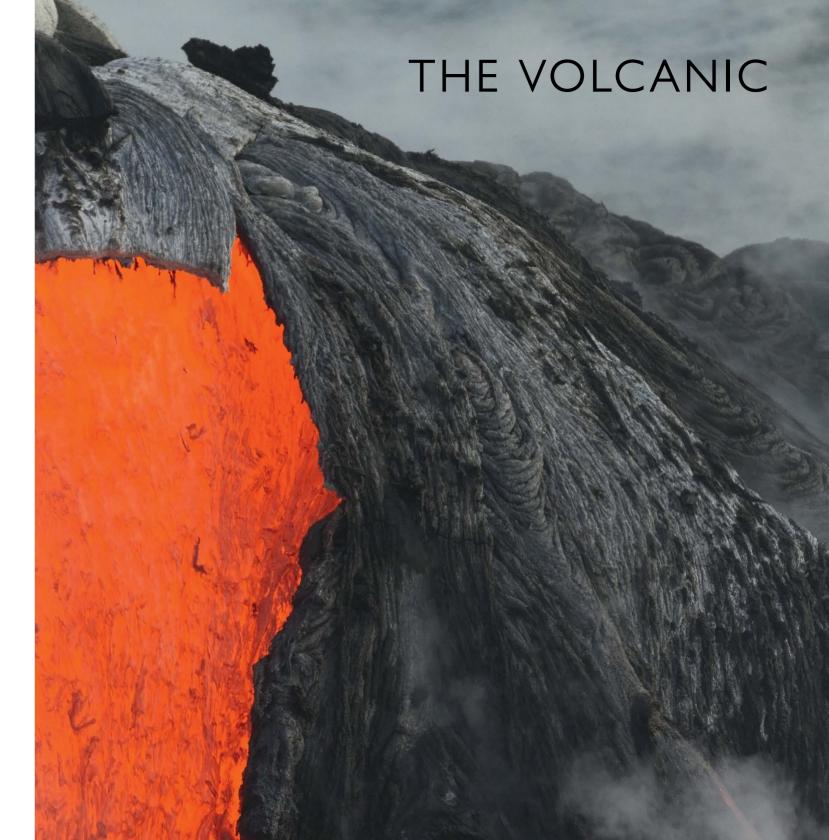
robust & durable





waterproof

acid & sud-resistant



Granicium[®]

Natural granite

Granite is a particularly hard, mineral rock with a high quartz and feldspar content. Granite was formed from hardened magma over two kilometres deep, more than ten million years ago.

Granite is characterised by its crystalline structure, high density and immense robustness and we wanted these qualities for our ceramics.

Material properties

Granicium® is characterised by the properties of its raw material, granite. The high quartz and feldspar content makes the material especially robust and durable. The fine, crystalline composition makes various uses possible and creates a pleasantly non-slip surface.

Manufacture

How can it be possible to make ceramic from rock? We get our granite from quarries in the low mountains of Germany.

We obtain a malleable clay by mixing rock flour with activated 3Quellen® water and enriching it with effective micro-organisms and lactic acid cultures.

After extensive further processing, the granite ceramic can then be fired at very high temperatures to make high-quality, durable products.







frost-proof

robust & durable





food-safe & flavour-neutral

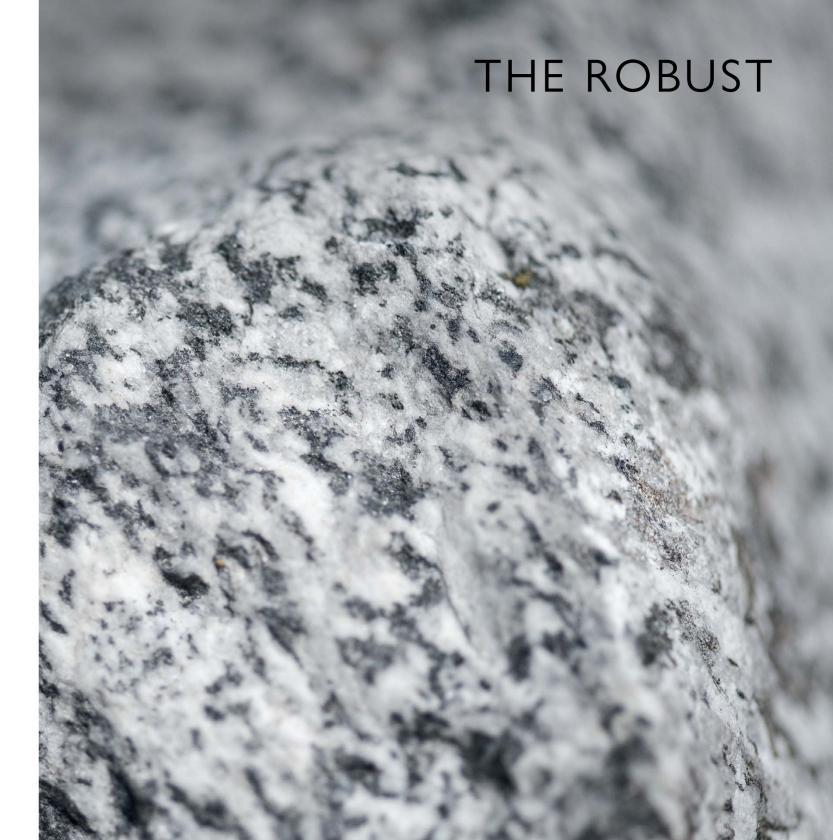
acid & sud-resistant





waterproof

heatretaining



CeraFlam®

Space ceramic

We use CeraFlam® in products that need heatretaining and fireproof qualities. A similar composition to the material we have developed was used in American space shuttles for heat insulation. This type of ceramic is very rare and difficult to work with.

Manufacture

How do you make a hi-tech development into workable ceramic? Franz Denk asked this very question 30 years ago.

It took a long time for make our fireproof ceramic from lots of material components. It is a natural ceramic whose material composition is derived from space research. The recipe is a trade secret that we keep under lock and key. It is protected by law as CeraFlam®.

Ceramicists need to use all of their skill to make it into ceramic products. It is tough, demanding and stubborn, but well worth the effort.

Materialeigenschaften

There is probably no other ceramic material with such exceptional qualities. Unlike normal ceramic, CeraFlam® is totally fireproof and can absorb and store three times more heat than steel. It is not susceptible to aging.



fireproof





robust &

durable







food-safe & flavour-neutral

heatretaining



As a craft business, what matters most to us are people and he natural material, ceramic. Our pieces intentionally show igns of being handmade and the beauty of ceramic. Behind every piece that leaves our workshop is the skill and passion of our staff. The best products can only be made by exceptionally well-trained and motivated staff.

We want to give trained eyes and sensitive souls long-lasting enjoyment with our authentic design that does justice to the material. Our products should convey quality and beauty DENK has won numerous national and international design prizes and diplomas.

You will only find products of the type and function of many of our creations at DENK. Our developments and innovations are protected by numerous national and international patents, trade marks and other protective rights. This protects our customers and secures jobs in Germany.

Our registered trade marks are:

Denk" / Schmelzfeuer" / Bratfeuer" / Duftschatz" / Lipilux"/ 3Quellen" / EMCrystal" / Granicium" / CeraNatur" / Ceral ava" / CeraFlam" / CeraAktiv"

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natural materials

unique, hand-made pieces

last for decades

respectful of people and nature

resource-efficient manufacture

made in Germany